



WINDOW NATION

WINDOWS • SIDING • DOORS

BELLEVUE Premium Window System

Founders and Chief Officers



Aaron Magden

Harley Magden

THE WINDOW NATION STORY

At Window Nation, we are proud of the partnerships and affiliations that we have developed and the relationships that have cultivated over the years.

FROM OUR FAMILY TO YOURS

At Window Nation, our quality products, skilled craftsmanship and outstanding service are just a few ways we turn each project into a happy experience for our customers. From the products and installation to the work schedule and your home, we pay attention to every detail. We listen carefully to your questions and concerns and apply our expertise to meet your every expectation for beautiful and affordable renovations.

Our family-owned and operated business proudly offers a wide selection of premium siding, windows and doors installed by licensed professionals and backed by some of the most comprehensive warranties in the industry. When you choose Window Nation for your home, you can be assured of superior quality and lasting value.





WHY THOUSANDS OF CUSTOMERS HAVE ALREADY CHOSEN WINDOW NATION

- Over 350,000 windows installed with 99.5% of them requiring no follow up service.
- Licensed, Bonded and Fully Insured.
- Consistently recognized as one of the largest window retailers in the USA by *Remodeling Magazine*, *Replacement Contractor Magazine* and *Qualified Remodeler*.
- ENERGY STAR® Partner
- Certified EPA Lead Renovator
- Customers are always protected by Window Nation's insurance policy for \$2,000,000.
- Exclusive product that exceeds industry energy and performance standards by 82%.
- 97% of all customers who completed our post installation survey told us they were "very satisfied" and 98% of our customers would refer us to their friends and family.
- Accredited Members of the Better Business Bureau, NARI and GuildQuality.
- Windows are measured down to 3mm to ensure a tight seal and precise fit. Less than 1% of all windows or doors ever have to be remade due to mis-measurements or defects in product.
- Installations by factory trained licensed professionals, with an average of over 15 years of expertise installing windows and doors, to guarantee perfect craftsmanship.



PREMIUM QUALITY — FROM EVERY ANGLE



OUR WINDOWS WILL ENHANCE YOUR HOME WITH SUPERB STYLE AND YEAR-ROUND COMFORT

EdgeForce makes a statement of style with its low-profile frame and sash, creating an expanded glass area. At the same time, internal chambers increase structural integrity, rigidity and energy efficiency.

Insulation-enhanced technology take energy efficiency to a higher level of performance. This innovative system features carbonized foam liners in the window structure to deliver greater thermal protection and energy savings year-round.

CoreFX innovative composite reinforcement allows for secure mounting of hardware and the non-conductive material helps reduce the transfer of energy.¹

Defense-Tek's end-of-throw cam shift locking action delivers increased strength and protection. The low-profile design includes a "locked" indicator that tells you if your windows are left unlocked.

Smooth and uniform, **Forecaster** quickly directs water runoff without the use of weep holes, keeping the exterior of the window clean and attractive.²

Our **HP3** telescoping sill dam delivers a triple payoff: protection from air and water infiltration, increased structural stability and enhanced beauty.

The **Super Spacer System** provides the highest resistance to conduction of heat at the edge of the glass for superior thermal performance. The ultra-efficient structural foam spacer helps prevent condensation, reduces energy usage and creates a more balanced indoor climate.

When extreme wind and weather hit, **Gatekeeper** stands strong. Traditional sloped sill designs can allow the sash to bow during powerful winds, but with Gatekeeper interlocking sash-to-sill technology, the sash is channeled firmly into the window frame for a unified wall of strength.

The **Ocular** compression bulb seal creates a snug fit that eliminates light penetration between the screen and frame. It also aids in easy screen installation and removal.³

PLUS, THESE ADDITIONAL FEATURES:

- Fully fusion-welded frame and sash corners create superior strength and a clean, low-profile finished look.
- Dual-pane, double-strength glass increases strength, durability and insulation.
- Airtight insulating chambers enhance thermal performance and durability.
- Multi-layer weatherstripping helps block energy loss and protects against inclement weather.
- Dual vent stops for limited and convenient opening of the window for ventilation.
- Hidden screen track creates a clean-line design for enhanced visual appeal; half screens are standard, optional full screens available.

Test Method: AAMA/NCMA/CSCA 101/17.2/2/A440-09 SIF1 CSA A440.1-09		
Window Size: 30x40 FGCS	214-829117	
MODEL 200L - DOUBLE HUNG DPW-480-4-80-11000-0000 SOLID VINYL - SE-LEAD - DOUBLE GLZD 20" x 40" 100 LBS. 100 LBS. 100 LBS. 100 LBS. 100 LBS.		
ENERGY PERFORMANCE RATINGS		
U-Factor 0.27 <small>(U.S.G.A.)</small>	Solar Heat Gain Coefficient 1.53 <small>(SHGC)</small>	SHGC 0.30 <small>(SHGC)</small>
ADDITIONAL PERFORMANCE RATINGS		
Visible Transmittance 0.55 <small>(VT)</small>	Air Leakage ≤ 0.3 <small>(AL)</small>	Air Leakage ≤ 1.5 <small>(AL)</small>
<small>Manufacturer declares that these ratings conform to applicable NFRC standards for determining window product performance. NFRC ratings are determined for a fixed set of environmental conditions and a specific product size. NFRC does not warrant any product and does not warrant the suitability of any product for any specific use. Consult manufacturer's literature for other product performance information.</small>		



¹Double-Hung base model will automatically be upgraded to ST (steel reinforcement) for all units ordered in excess of 48" wide or 84" high.

²For larger size windows or to meet specific DP/PG ratings, optional weeps/performance package must be ordered.

³Available only with the full screen option.



SUPER SPACER TECHNOLOGY

Bellevue Windows are available with a variety of ClimaTech® insulated glass packages. These insulating glass options combine with a warm-edge spacer system to substantially reduce the transfer of heat and cold – keeping your home warmer in the winter and cooler in the summer.

You might not realize it, but a key factor to your window's performance is the spacer system. A spacer not only stabilizes the panes of glass, but also provides an insulating air space to prevent energy loss. By combining a structural foam spacer with a seal of hot melt butyl to create a 'warm' non-conductive edge, the non-metal Super Spacer System eliminates metal-to-glass contact, increasing glass edge temperatures for a superior thermal barrier and year-round energy savings. The dual-seal system also delivers outstanding durability and longevity by minimizing any subtle movement of the glass panes caused by temperature changes.

The Super Spacer System is energy-engineered to maximize the thermal efficiency of your home and features a glass unit of UV-filtering Low-E (low-emissivity) glass and argon gas. Many of today's windows are constructed with highly conductive metal-based spacers, which can cause the window to lose its overall resistance to heat flow at the edge of the glass unit. Super Spacer provides a high-performance glazing system that helps shield your home against energy loss, while also preventing condensation from forming at the window edge.



Full-Metal Spacer
With conventional metal spacers, condensation is a fact of life.



Metal-Free Super Spacer
Dramatically reduces interior condensation.

DOUBLE-HUNG

DOUBLE-HUNG WINDOW

The Bellevue Double-Hung Window combines modern technology with timeless appeal. The energy-tight construction, handsome detail and easy operation take this window from functional to fantastic.

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Integrated sash-to-sill interlock provides a unified wall of strength; prevents the sash from bowing in extreme winds.
- Non-conductive, composite reinforcement in the meeting rails allows for secure mounting of hardware and improves energy efficiency.
- True sloped sill creates a highly efficient drainage system to prevent water and debris accumulation.
- Constant force balance system provides smooth raising and lowering of sashes.
- Hidden screen track for a neat, clean appearance.

Bellevue Double-Hung Windows tilt-in for easy cleaning.





SLIDING WINDOW

A generous glass area complements the sleek yet strong mainframe and sashes of the Bellevue Sliding Window. You'll enjoy the ample infusion of warm, natural light along with an unobstructed view of the outdoors.

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Insulated glass unit with double-strength glass and Super Spacer System provides superior thermal protection and longevity.
- Embedded, multi-chambered construction creates airtight insulating compartments for increased thermal performance and strength.
- Non-conductive, composite reinforcement in the meeting rails allows for secure mounting of hardware and improves energy efficiency.
- Nylon-encased dual brass roller system for easy-glide performance.
- Hidden screen track for a neat, clean appearance.



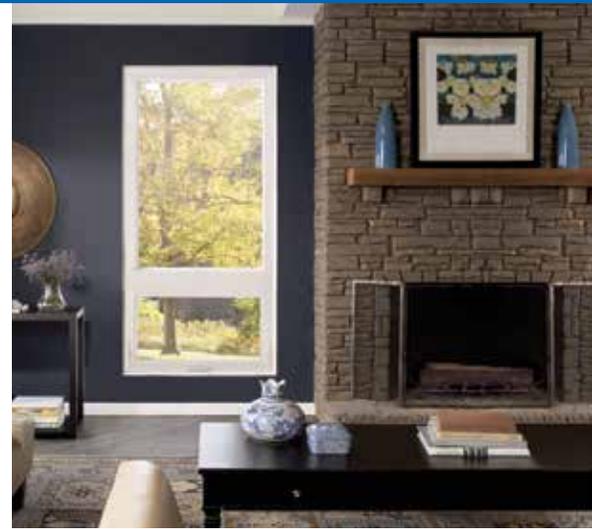
CASEMENT, AWNING

CASEMENT AND AWNING WINDOWS

Casement and awning windows seamlessly blend traditional elegance with state-of-the-art technology. An updated slimline style enhances the charming appeal with an easy-touch crank handle in low-profile nesting hardware.

- Exterior sash design creates the appearance of a larger glass area with an attractive slimline look.
- Heavy-duty, state-of-the-art hinge system provides easy operation from inside the home.
- A low-profile, single-lever locking handle adds to the ease of operation. (casement window)
- A dual locking system on each side of the window. (awning window)
- Metal reinforcement helps to secure the operating hinge system.
- Multiple lite configurations available in a single mainframe.

Awning windows with fixed picture windows let in a fresh breeze while keeping the weather out.



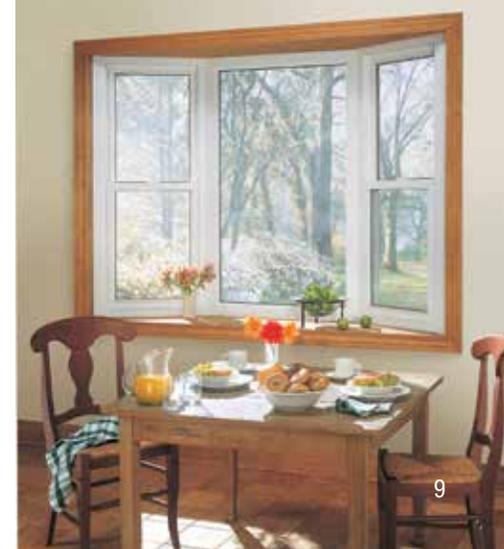


BAY AND BOW WINDOWS

Bay and bow windows help create dramatic new appearances, adding style to the exterior of your home as they expand interior space, light and view.

- 1-1/4" furniture-grade veneer is standard in the construction of head, seatboard and jambs.
- Head and seatboard is available in oak or birch veneer finishes and are ready for painting or staining.*
- 3" pre-insulated seatboard option means a more comfortable home and helps increase energy savings.
- Slimline reinforced mullion design provides superior strength and support for the selected components.
- Exterior roof system available with optional copper or painted aluminum roof clad kits.

The expanded view offered by this bay window allows a wonderful view to the outdoors.





SLIDING PATIO DOORS

Get the most out of the spring and summer months with classic sliding patio doors, a perfect blend of beauty and energy efficiency.

- Three distinctive styles: Contemporary, Classic and French.
- Mainframe and sash feature a double-wall design and multi-chambered construction for added strength.
- Dual internal/external weatherstripping on the sash ensures optimal energy efficiency.
- Steel reinforcements at the interlocks and lock rails increase strength and rigidity.
- Precision-engineered tandem roller system ensures easy and quiet door operation.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in 2-, 3- and 4-panel configurations.
- Choose from a variety of solid colors, woodgrain options, hardware finishes and grid patterns to complement Bellevue Windows.

DECORATIVE OPTIONS AND WARRANTY



White^y

Beige^y

White Woodgrain^{xy}

Rich Maple

Light Oak

Dark Oak

Foxwood

Cherry

Colors and Finishes

Interior finishes include White and Beige, as well as laminate woodgrains in White, Rich Maple, Light Oak, Dark Oak, Foxwood and Cherry. Exterior choices include White and Beige, as well as special finishes in Architectural Bronze, Desert Clay, English Red, Hudson Khaki, Forest Green, Castle Gray and American Terra.



Architectural Bronze

Desert Clay

English Red

Hudson Khaki

Forest Green

Castle Gray

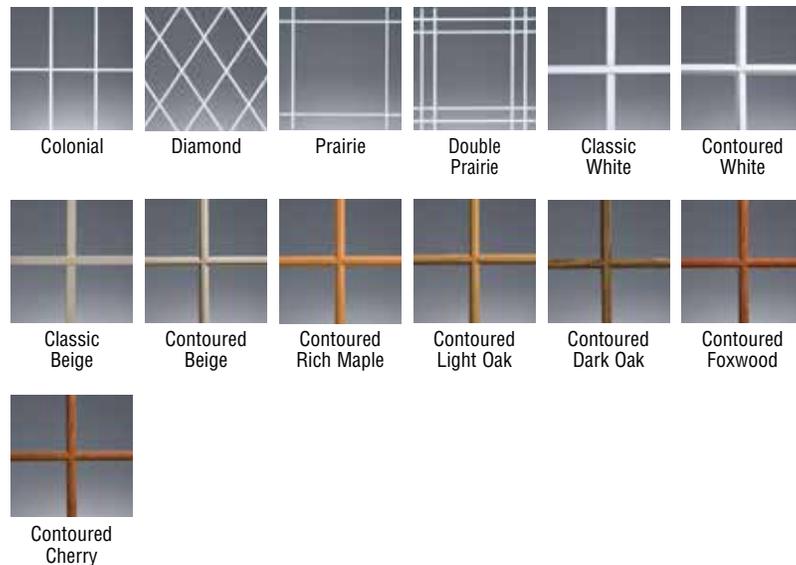
American Terra

White^y

Beige^y

Interior Grids

Classic grids are available in complementary White or Beige, with colonial, diamond, prairie and double prairie patterns. Contoured colonial grids feature a modeled “cut wood” look and are available in complementary colors and in matching woodgrains. All grids are enclosed within the insulated glass unit for easy cleaning.



Colonial

Diamond

Prairie

Double Prairie

Classic White

Contoured White

Classic Beige

Contoured Beige

Contoured Rich Maple

Contoured Light Oak

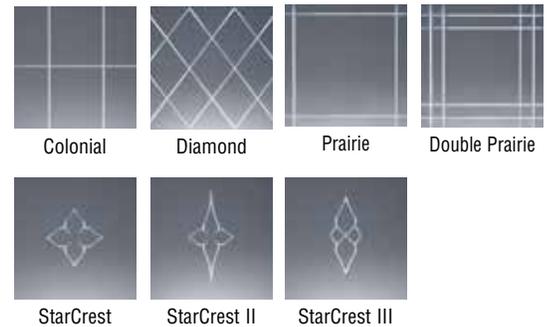
Contoured Dark Oak

Contoured Foxwood

Contoured Cherry

V-Grooved Cut Glass

Bellevue Windows are also available in a variety of cut and polished glass patterns.



Colonial

Diamond

Prairie

Double Prairie

StarCrest

StarCrest II

StarCrest III

Lifetime Limited Warranty

Bellevue Windows are made by AMI, a recognized leader in product innovation, manufacturing excellence and uncompromising quality control. That's a reputation you can count on, from the day your windows are installed until the day you sell your home. And to make your buying decision easier, AMI backs all Bellevue Windows with its Lifetime Limited Warranty†... one of the strongest in the industry.

^yExtruded solid color.

^{xy}White woodgrain is available with a beige base only; white woodgrain is not available for 6400 Series Patio Doors.

Note: White and Beige windows will have matching interior hardware. Windows ordered with a Light Oak, Dark Oak or Rich Maple interior will receive Pontiac Gold hardware. Windows ordered with a Cherry or Foxwood interior will receive Brown hardware.



(866) 60-NATION | (866) 606-2846 | WindowNation.com

SERVICING: OHIO • VIRGINIA • MARYLAND • WASHINGTON DC • PENNSYLVANIA • DELAWARE • NEW JERSEY

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