

# POTOMAC HP SERIES



WINDOW NATION

WINDOWS • SIDING • DOORS

# WHY WINDOW NATION?

OVER 475,000 WINDOWS INSTALLED IN MORE THAN 80,000 HOMES

|   |   |
|---|---|
|  <p><b>ATTENTION TO DETAIL</b></p> | <ul style="list-style-type: none"> <li>• 50 Point Factory Inspection</li> <li>• 20 Point Installation Review</li> <li>• 97% Customer Satisfaction On Clean Up And Safety</li> <li>• Custom Windows Made To 3mm For Precision, Accuracy, And A Tight Seal</li> <li>• Over 120,000 Windows Installed Last Year With 99.5% Requiring No Follow Up Service</li> </ul>   |
|  <p><b>QUALITY</b></p>             | <p>Window Nation Uses America's Only Integrated System Of Window Installation Materials, Insulation, Sealant, And Caulking</p> <ul style="list-style-type: none"> <li>• OSI Quad Form</li> <li>• OSI Quad Max Exterior Sealant</li> <li>• Ultra-Premium High Performance Exterior Trim Coil</li> </ul>  |
|  <p><b>EXPERIENCE</b></p>          | <ul style="list-style-type: none"> <li>• Installation Crew Leaders Average More Than 20,000 Windows &amp; 16 Years Experience</li> <li>• Service Technicians With An Average Of 15 Years' Experience</li> <li>• Over 475,000 Windows Installed In Over 80,000 Homes</li> <li>• 5th Largest Window Retailer In The Country, Ranked By Remodeling Magazine</li> </ul> |
|  <p><b>PRODUCT SELECTION</b></p>  | <ul style="list-style-type: none"> <li>• Over 1,500 Custom Window &amp; Door Style Combinations</li> <li>• Name Brand Windows Available In Vinyl, Wood, And Fiberglass</li> <li>• Energy Star Rated Products</li> <li>• Windows Engineered For The Specific Climate We Live In</li> </ul>   |
|  <p><b>TRUST</b></p>             | <ul style="list-style-type: none"> <li>• A+ BBB Rating</li> <li>• Angie's List Super Service Award Winner</li> <li>• Limited Lifetime Warranty</li> <li>• Exclusive 30-Day Price Protection Guarantee</li> <li>• Licensed, Bonded, And Insured</li> </ul>   |



## The Window Nation Story

*At Window Nation, we are proud of the partnerships and affiliations that we have developed and the relationships that have cultivated over the years.*

The Potomac-hp Series is one of the world's most efficient window systems; providing up to R-6 performance. One of the strongest welded window lines in the industry, the Potomac-hp Series windows are manufactured from the highest-grade materials and tested to meet or exceed industry standards. They're virtually maintenance-free, and will keep their like-new beauty and performance year after year.





# Potomac Hp® Double-Hung

## features

- Welded sash and frame corners means durability and dependability
- Special formula PVC never needs painting, makes cleaning a snap, and prevents scratching or denting
- Both sashes tilt in for easy cleaning
- Constant Force balance system allows years of easy, carefree window operation
- Integral interlock keeps windows closed tight for added security and weatherproofing
- VyCore™ Foam insulation in frame and sash provides maximum insulating performance
- Triple weatherstripping at all sealing locations decreases air and water infiltration
- Elegant, sculpted exterior for superior curbside appeal
- Full 1" sealed Insulated Glass Unit for increased insulating power
- Integrated sash lock and tilt system provides ease of use and greater forced entry resistance
- Magnetic seal virtually eliminates drafts, keeping your home comfortable
- DP R-55— 182 mph wind load (190% stronger than industry minimum)



**MAGNETIC SEAL/VYCORE™ FOAM**  
Magnetic insert compresses sash to frame for a tighter seal.



**CONSTANT FORCE BALANCES**  
Constant Force balance system gives you fingertip window operation.



**DUALTECH SASH LOCKS & TILT LATCHES**  
Seamless operation of integrated tilt latch and lock with the simple swing of a lever.



The modern design and durability of our Potomac-*hp* Series Windows gives you the advantage of easy, convenient cleaning. The tilt-in sashes of our window make cleaning a breeze. Our engineers have virtually eliminated home window maintenance. You'll never need to paint or scrape again. Unique thermal construction and the highest quality materials reduce your heating and cooling bills. Potomac-*hp* insulated glass windows keep you warmer in the winter and cooler in the summer.





## Potomac Hp® Slider

### features

- Welded sash and frame corners means durability and dependability
- Special formula PVC never needs painting, makes cleaning a snap, and prevents scratching or denting
- Both sashes lift out for easy cleaning
- Integral interlock keeps windows closed tight for added security and weatherproofing
- VyCore™ Foam insulation in frame and sash provides maximum insulating performance
- Triple weatherstripping at all sealing locations decreases air and water infiltration
- Brass rollers provide long-lasting, reliable operation
- Elegant, sculpted exterior for superior curbside appeal
- Full 1" sealed Insulated Glass Unit for increased insulating power
- Available in two-lite and three-lite configurations
- DP R-45— 164 mph wind load (175% stronger than industry minimum)



#### BRASS ROLLERS

Brass rollers allow effortless sash operation.



#### LOCKS

The patented new design ensures secure locking of your window.



#### INTERLOCKING SASHES

Nickel lock shown optional. White lock standard. Integral interlock keeps windows tightly closed for added security and weatherproofing.



The Potomac-*hp* Series two-lite slider windows open easily from both sides. Our two-lite sliders are engineered to operate smoothly time after time, year after year. Our three-lite slider windows give you a wide-open view and slide easily on brass rollers. They complement the decor of any style home.



# Potomac Hp® Casement & Awning

## features

- Welded sash and frame corners means durability and dependability
- Special formula PVC never needs painting, makes cleaning a snap, and prevents scratching or denting
- Casement windows open to a 90-degree angle, allowing easy cleaning
- Low-profile, single lever, multi-point locking system for secure and easy operation
- VyCore™ Foam insulation in frame and sash provides maximum insulating performance
- Elegant, sculpted exterior for superior curbside appeal
- Full 1" sealed Insulated Glass Unit for increased insulating power
- DP C-65—198 mph wind load (200% stronger than industry minimum)



### OPERATING HARDWARE

Casement windows open to a 90-degree angle, allowing easy cleaning.



### MULTI-POINT LOCKING SYSTEM

Low-profile, single lever, multi-point locking system for secure and easy operation.



### CASEMENT HANDLES

Folding handle offers smoother, more contemporary, integrated look when nested. Reduces interference with blinds and drapery.



Casements offer a wide viewing area with maximum ventilation. They add character to the decor of your home. They're stylish and unsurpassed in beauty and durability. The Casement Series features a low-profile folding handle, full 90-degree opening for easy cleaning, and enhanced security with a multi-point locking mechanism.



# Potomac Hp® Bay, Bow & Garden

## features



- Bow windows available in three, four, five, and six-lite configurations
- Bay windows constructed with double-hung or casement end units
- 1/4" all-threaded steel rods between struts tie head and seat boards together for added strength
- Insulated seat board helps increase energy savings
- Bay & Bow window interiors feature rich, hand-selected birch or oak veneer, ready for paint or stain



### MULLION CONSTRUCTION

1/4" all-threaded steel rods between struts tie head and seat boards together for added strength.



### BIRCH & OAK VENEER

Bay & Bow window interiors feature rich, hand-selected birch or oak veneer, ready for paint or stain.



### GARDEN WINDOWS

Potomac-hp garden windows add a bright, new dimension to window design.



Potomac-hp Bay & Bow windows are a masterpiece of energy-efficiency. Unique construction makes it easy for you to maintain the comfort level inside your home in every season. And because Potomac-hp Bay & Bow windows are so durable, your home's new look will last a lifetime.



Configuration shown with picture window center lite



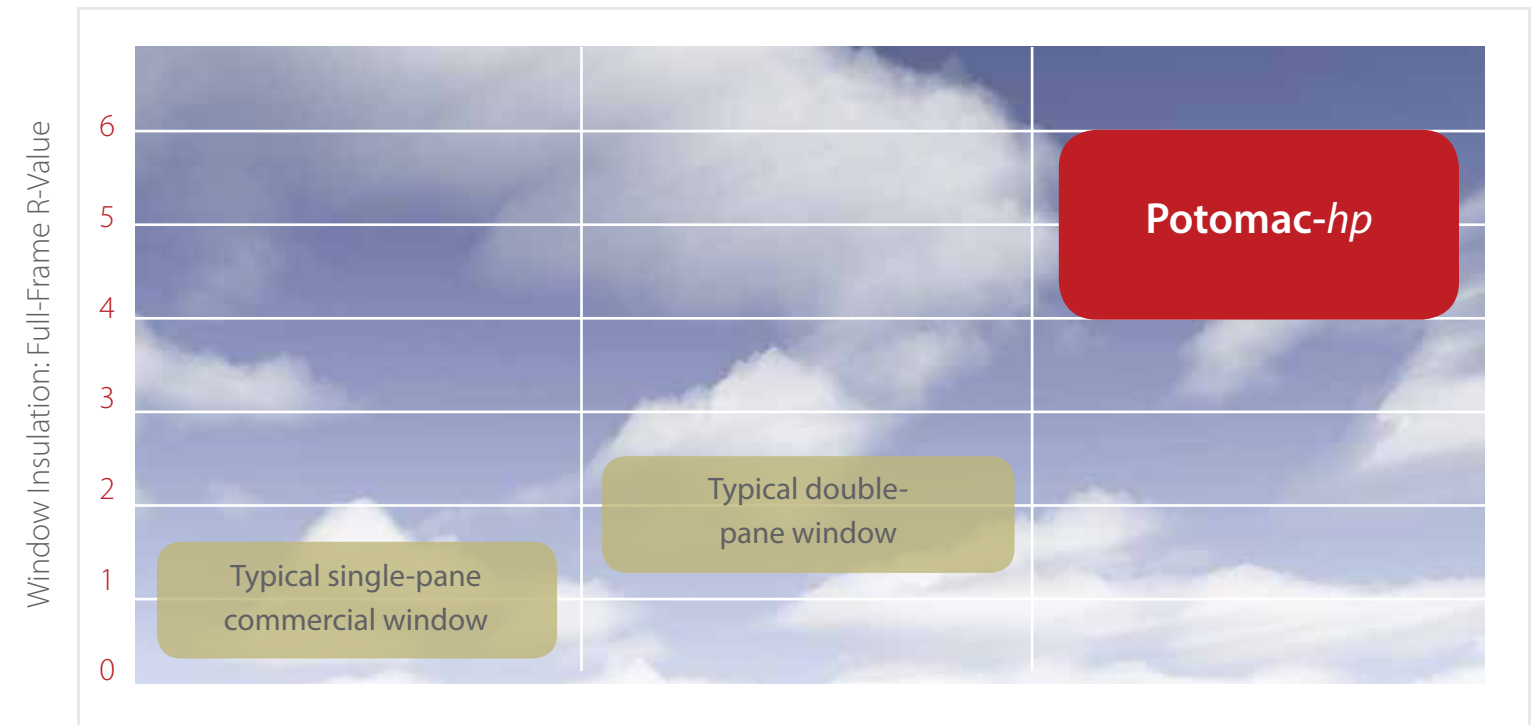
(optional triple pane)

# Potomac Hp® Glass Options

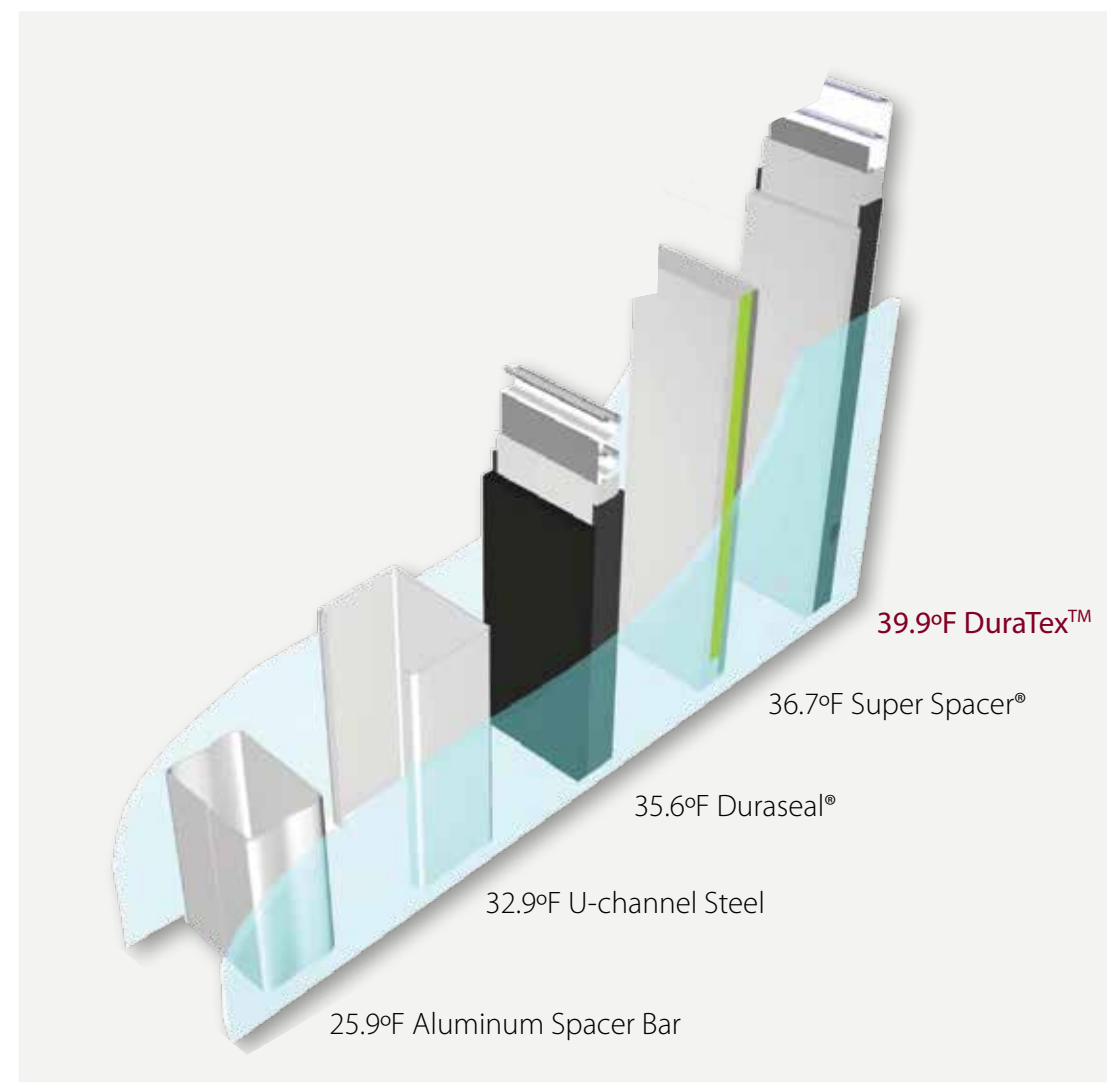
Only the Potomac-hp Series offers you your choice of four complete *high-performance, energy-saving* glass packages:

| Energy Saver Plus™  | Triple Silver Neat   | R5   | Triple Pane  |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |
|---|--|--|--|-----------------------------|------|------|--------------------------------|--|-----------------------|-----------------------|------|-------|---|----------------------------|--|--------------------|-----------------------------|------|------|--------------------------------|--|-----------------------|-----------------------|------|-------|---|----------------------------|--|--------------------|-----------------------------|------|------|--------------------------------|--|-----------------------|-----------------------|------|-------|---|----------------------------|--|--------------------|-----------------------------|------|------|--------------------------------|--|-----------------------|-----------------------|------|-------|
| Double-paned with one pane of high-performance Low-E glass.   | Double-paned with two panes of high-performance Low-E glass. | Double-paned with two panes of high-performance Low-E glass. | Triple-paned with two panes of high-performance Low-E glass. |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |
| Argon gas-filled 1" insulated glass unit (IGU).   | Argon gas-filled 1" insulated glass unit (IGU).              | Argon gas-filled 1" insulated glass unit (IGU).              | Krypton gas-filled 1" insulated glass unit (IGU).            |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |
| VyCore™ Foam insulated frame and sash.  | VyCore™ Foam insulated frame and sash.                       | VyCore™ Foam insulated frame and sash.                       | VyCore™ Foam insulated frame and sash.                       |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |
| DuraTex™ Warm Edge Spacer System.   | DuraTex™ Warm Edge Spacer System.                            | DuraTex™ Warm Edge Spacer System.                            | DuraTex™ Warm Edge Spacer System.                            |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |   |                            |  |                    |                             |      |      |                                |  |                       |                       |      |       |
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Our Low-E glass regulates your home's temperature to help keep you cool when it's hot and warm when it's not. Can't bear the heat? Can't stand the cold? No worries—inside, life is good. Get comfortable—it's time for your glass to go to work.



## Spacer Comparison



The DuraTex™ spacer system outperforms all other spacer systems



# Laminated Glass



## VyGuard™ Laminated Glass

*the latest technology in glass safety and security!*

**Safety**—The PVB interlayer absorbs the energy of a sudden impact and resists penetration, minimizing the risk of injuries and improving home security. Although the glass may break, the glass fragments remain firmly bonded to the interlayer.

**Sound Reduction**—VyGuard absorbs sound and reduces sound transmission by as much as 30% over a typical insulated glass unit.

**Environmental Protection**—In the event of a severe storm, VyGuard helps protect your home from interior damage.

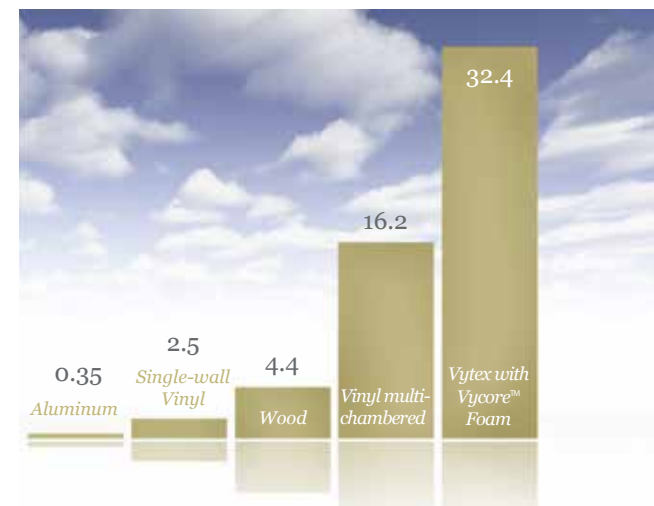
## Overall Window U-value

NUMBER = U-VALUE



*The lower the U-value, the greater your protection from heat loss through your windows.*

## R-value for Window Frame Materials



*The higher the R-value, the higher the insulation value of the window—and the greater the comfort and energy efficiency of your home! (Note: Data represents performance for a 12" piece of frame material.)*

# EnerCore

In thermal tests, Potomac-hp® Series EnerCore™ outperforms Aluminum and Steel. The new EnerCore™ Reinforcement provides the same advantages as metal reinforcements, but without the constraints that steel and aluminum reinforcements have.

Potomac Hp® EnerCore™ Reinforcement performs

# 533 times

*better* than Aluminum



Competitor window with Aluminum

Potomac Hp EnerCore™

Potomac Hp® EnerCore™ Reinforcement performs

# 160 times

*better* than Steel



Competitor window with Steel

Potomac Hp EnerCore™

\*  FLEXSCREEN



- DAMAGE RESISTANT
- EFFORTLESS INSTALLATION
- BEAUTIFULLY INVISIBLE

\*(optional)





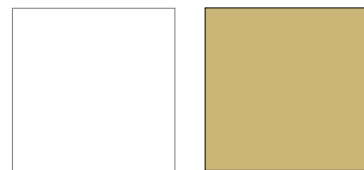
# The Elegance of VyWood™

The Potomac-hp windows are now available in VyWood™ paintable, stainable interior laminate in your choice of pine or oak. This is a real wood product that can be painted or stained to match any interior décor. The VyWood™ sash is manufactured with a sculptured interior detail to further enhance the look of a wood sash.



*the latest technology  
in paintable, stainable  
wood surfaces.*

## Color Options



WHITE BEIGE

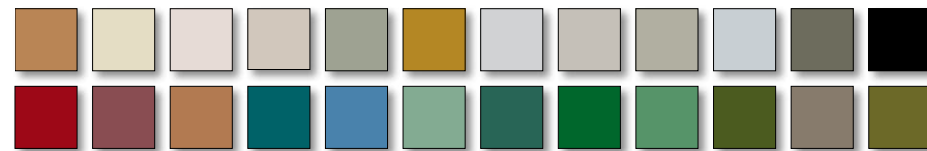
### INTERIOR COLORS

Special formula PVC never needs painting, makes cleaning a snap, and prevents scratching or denting.

Available in white and beige.

### EXTERIOR COLORS

**VyCoat™ Exterior Coating System**  
Add durability and long-lasting beauty with this environmentally friendly, low-maintenance color coating system.



*(colors are as true as printing inks allow and may differ from actual product colors.)*

### OPTIONAL INTERIOR WOOD GRAIN LAMINATES



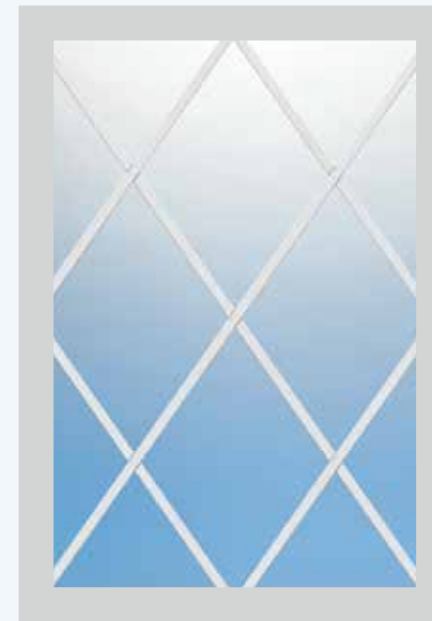
PREFINISHED CHERRY



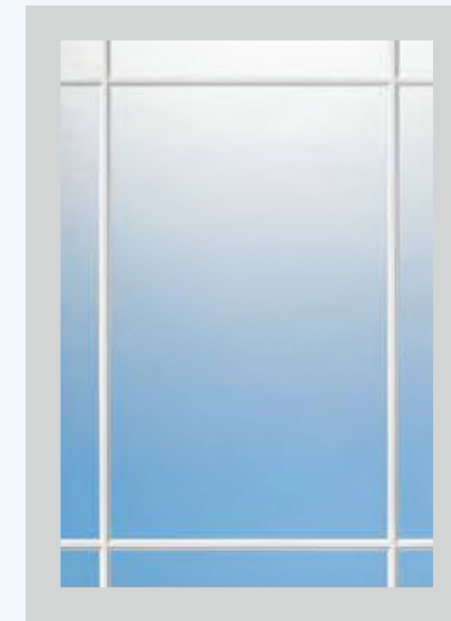
PAINTABLE/STAINABLE PINE

## Grid Design

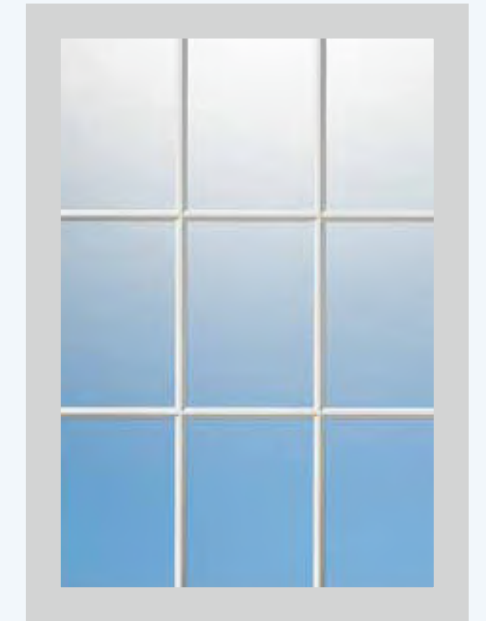
### Traditional Grids



DIAMOND



PRAIRIE



COLONIAL

*Additional patterns available*

### Grid Details



FLAT



CONTOUR



SIMULATED DIVIDED LITE (SDLs)

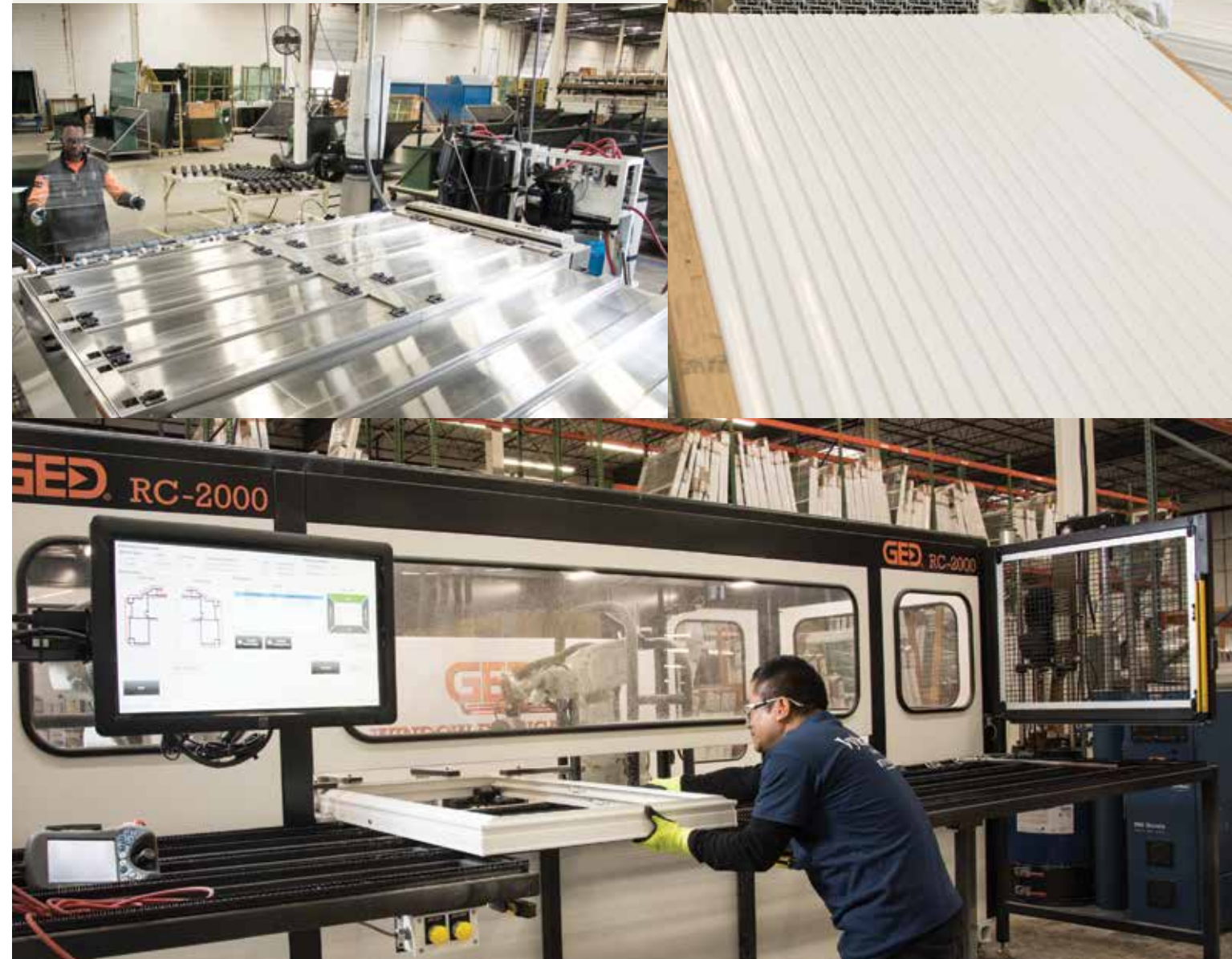
# The Industry's strongest warranty and highest quality testing process

## Our Warranty

No more worries. Your windows are covered forever.\* Look at the terms of our Limited Lifetime Warranty. Lifetime coverage for the sash and frame, and lifetime coverage for the locks and other hardware. But that's not all. Potomac-hp Series windows come with a lifetime glass breakage warranty as well. A warranty this strong demonstrates our confidence and it's your assurance of value now and in the future.

## Our Testing Facility

Our certified on-site testing facility ensures our windows perform at the highest industry fenestration standards.



# Installing/Finishing Replacement Windows

Purchasing quality replacement windows is crucial, but it's only step one. Seeing your new windows properly installed is arguably more important.



Window Nation utilizes the most highly skilled and trained individuals who specifically specialize in the installation of only windows and doors. Since every installer undergoes weeks of training and is certified by the factory you are ensured there will never be finger pointing if a warranty issue arises. They are true experts in their field with the average installation team completing over 20,000 window installations.



99.5% of our windows installed required no follow up service.

Independent surveys show our customers rate our installation crews at 97% on cleanliness and safety.

Our installers complete over 2,400 hours of installer training across the company yearly.

It's critical that all the pieces that go into your new window installation work together—insulation, sealants and the window itself. There is only one “system” of installation materials in North America that is specifically designed to be compatible with the windows, your house, and with each product in the system; and it is used on every install we complete. A perfect installation requires the use of these premium allied materials to ensure an air and water tight seal that lasts.



(866) 60-NATION | (866) 606-2846 | WindowNation.com

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