



WINDOW NATION
WINDOWS • SIDING • DOORS

BELLEVUE Premium Window System

A TRADITION OF EXCELLENCE

Founders and Chief Officers



Harley Magden

Aaron Magden

THE WINDOW NATION STORY

At Window Nation, we are proud of the partnerships and affiliations that we have developed and the relationships that have cultivated over the years.

FROM OUR FAMILY TO YOURS

At Window Nation, our quality products, skilled craftsmanship and outstanding service are just a few ways we turn each project into a happy experience for our customers. From the products and installation to the work schedule and your home, we pay attention to every detail. We listen carefully to your questions and concerns and apply our expertise to meet your every expectation for beautiful and affordable renovations.

Our family-owned and operated business proudly offers a wide selection of premium siding, windows and doors installed by licensed professionals and backed by some of the most comprehensive warranties in the industry. When you choose Window Nation for your home, you can be assured of superior quality and lasting value.





WHY THOUSANDS OF CUSTOMERS HAVE ALREADY CHOSEN WINDOW NATION

ATTENTION TO DETAIL

- 50 point factory inspection
- 20 point installation review
- 97% customer satisfaction on clean up and safety
- Custom windows made to 3mm for precision, accuracy, and a tight seal
- Over 200,000 windows installed last year with 99.5% requiring no follow-up service

QUALITY

Window Nation uses America's only integrated system of window installation materials, insulation, sealant, and caulking

- OSI Quad foam
- OSI Quad Max exterior sealant
- Ultra-premium high performance exterior trim coil

EXPERIENCE

- Installation crew leaders average more than 20,000 windows and 16 years experience
- Service technicians with an average of 15 years' experience
- Over 1,000,000 windows installed in over 125,000 homes
- 5th largest window retailer in the country, ranked by *Remodeling Magazine*

PRODUCT SELECTION

- Over 1,500 custom window and door combinations
- Name brand windows available in vinyl, wood, and fiberglass
- ENERGY STAR® rated products
- Windows engineered for the specific climate we live in
- Exclusive product that exceeds industry energy and performance standards by 82%

TRUST

- Accredited Members of the Better Business Bureau, NARI and GuildQuality
- A+ BBB Rating
- Angie's List Super Service Award Winner
- Certified EPA Lead Renovator
- Limited Lifetime Warranty
- Exclusive 30-Day Price Protection Guarantee
- Licensed, bonded, and insured
- Customers are always protected by Window Nation's insurance policy for \$2,000,000



WINDOW SPECIFICATIONS



OUR WINDOWS WILL ENHANCE YOUR HOME WITH SUPERB STYLE AND YEAR-ROUND COMFORT

EdgeForce makes a statement of style with its low-profile frame and sash, creating an expanded glass area. At the same time, internal chambers increase structural integrity, rigidity and energy efficiency.

Insulation-enhanced technology takes energy efficiency to a higher level of performance. This innovative system features carbonized foam liners in the window structure to deliver greater thermal protection and energy savings year-round.

CoreFX innovative composite reinforcement allows for secure mounting of hardware and the non-conductive material helps reduce the transfer of energy.¹

Defense-Tek's end-of-throw cam shift locking action delivers increased strength and protection. The low-profile design includes a “locked” indicator that tells you if your windows are left unlocked.

Smooth and uniform, **Forecaster** quickly directs water runoff without the use of weep holes, keeping the exterior of the window clean and attractive.²

Our **HP3** telescoping sill dam delivers a triple payoff: protection from air and water infiltration, increased structural stability and enhanced beauty.

The **Super Spacer System** provides the highest resistance to conduction of heat at the edge of the glass for superior thermal performance. The ultra-efficient structural foam spacer helps prevent condensation, reduces energy usage and creates a more balanced indoor climate.

When extreme wind and weather hit, **Gatekeeper** stands strong. Traditional sloped sill designs can allow the sash to bow during powerful winds, but with Gatekeeper interlocking sash-to-sill technology, the sash is channeled firmly into the window frame for a unified wall of strength.

The **Ocular** compression bulb seal creates a snug fit that minimizes light penetration between the screen and frame. It also aids in easy screen installation and removal.³

PLUS, THESE ADDITIONAL FEATURES:

- Fully fusion-welded frame and sash corners create superior strength and a clean, low-profile finished look.
- Dual-pane, double-strength glass increases strength, durability and insulation.
- Airtight insulating chambers enhance thermal performance and durability.
- Multi-layer weatherstripping helps block energy loss and protects against inclement weather.
- Dual vent stops for limited and convenient opening of the window for ventilation.
- Hidden screen track creates a clean-line design for enhanced visual appeal; half screens are standard, optional full screens also are available.



¹Double-Hung base model will automatically be upgraded to ST (steel reinforcement) for all units ordered in excess of 48" wide or 84" high.

²For larger size windows or to meet specific DP/PG ratings, optional weeps/performance package must be ordered.

³Available only with the full screen option.

HIGH-PERFORMANCE ENERGY GLASS



ENERGY-SAVING INSULATED GLASS

For most homeowners, lowering fuel costs for heating and cooling is a key motivation for purchasing new windows. Windows are roughly 80% glass, so it's important to choose the best glass system for your home and specific climate conditions. Bellevue Windows are built with a dual-pane insulating glass unit with double-strength glass. Upgrading your windows with a Low-E (low-emissivity) glass system[†] will further optimize the overall energy efficiency. Low-E glass features a virtually clear, metallic coating that acts as a thermal mirror to help keep warm air in during the winter and solar heat out during the summer. Low-E also helps block damaging UV rays that can cause carpets and furnishings to fade.

HIGH-PERFORMANCE SUPER SPACER® TECHNOLOGY

Bellevue Windows come standard with metal-free Super Spacer technology for maximum insulating performance. The spacer system in your window provides two important functions: stabilizing the panes of glass and creating an insulating air space to prevent energy loss. By combining a structural foam spacer with a seal of hot melt butyl to create a "warm" non-conductive edge, the non-metal Super Spacer eliminates metal-to-glass contact, thereby increasing glass edge temperatures for a superior thermal barrier. The dual-seal system also delivers outstanding durability and longevity by minimizing any subtle movement of the glass panes caused by temperature changes.

Many of today's windows are constructed with highly conductive metal-based spacers, which can cause the window to lose its overall resistance to heat flow at the edge of the glass unit. Super Spacer provides a best-in-class glazing system that helps shield your home against energy loss, while also preventing condensation from forming at the window edge.

BELLEVUE WINDOWS MEET STRINGENT ENERGY STAR® REQUIREMENTS

Superior quality with outstanding affordability – Bellevue Windows achieve triple-pane energy-saving performance in a dual-pane unit that meets or exceeds stringent ENERGY STAR requirements. The dual-pane unit with double-strength insulated glass, energy-engineered frame and sash and non-conductive composite reinforcements combine in a thermally optimized construction to ensure excellent energy efficiency.



Winter Energy Savings:
Low-E insulating glass reduces heat loss by reflecting warm air back into your home.



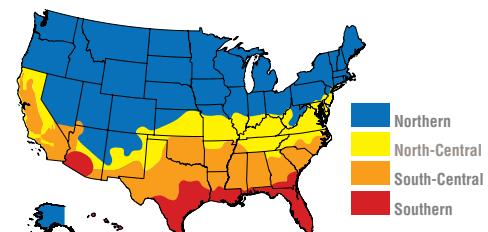
Summer Energy Savings:
Low-E helps block unwanted solar heat penetration to help cut air-conditioning usage.



Full-Metal Spacer
With conventional metal spacers, condensation is a fact of life.



Metal-Free Super Spacer
Dramatically reduces interior condensation.



Bellevue Windows and Window Nation Patio Doors are available with a variety of glass options. Your Window Nation Sales Representative can help you choose the ideal glass package to meet the ENERGY STAR requirements for your home and climate zone.

DOUBLE-HUNG

DOUBLE-HUNG WINDOW

Bellevue Double-Hung Windows combine modern technology with timeless appeal. The energy-tight construction, handsome detail and easy operation take this window from functional to fantastic.

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Integrated sash-to-sill interlock provides a unified wall of strength; prevents the sash from bowing in extreme winds.
- Non-conductive, composite reinforcement in the meeting rails allows for secure mounting of hardware and improves energy efficiency.
- True sloped sill creates a highly efficient drainage system to prevent water and debris accumulation.
- Constant force balance system provides smooth raising and lowering of sashes.
- Hidden screen track for a neat, clean appearance.

Bellevue Double-Hung Windows
tilt in for easy cleaning.





These two-lite sliding windows feature a Single Prairie grid pattern for a subtle touch of style.

SLIDING WINDOW

A generous glass area complements the sleek yet strong mainframe and sashes of the Bellevue Sliding Window. You'll enjoy the ample infusion of warm, natural light along with an unobstructed view of the outdoors.

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Insulated glass unit with double-strength glass and Super Spacer System provides superior thermal protection and longevity.
- Embedded, multi-chambered construction creates airtight insulating compartments for increased thermal performance and strength.
- Non-conductive, composite reinforcement in the meeting rails allows for secure mounting of hardware and improves energy efficiency.
- Nylon-encased dual brass roller system for easy-glide performance.
- Hidden screen track for a neat, clean appearance.

Contoured grids in a Colonial pattern add architectural detail to the end units of this three-lite sliding window.



CASEMENT AND AWNING

CASEMENT AND AWNING WINDOWS

Casement and awning windows seamlessly blend traditional elegance with state-of-the-art technology. An updated slimline style enhances the charming appeal with an easy-touch crank handle in low-profile nesting hardware.

- Exterior sash design creates the appearance of a larger glass area with an attractive slimline look.
- Heavy-duty, state-of-the-art hinge system provides easy operation from inside the home.
- A low-profile, single-lever locking handle adds to the ease of operation (casement window).
- A dual locking system on each side of the window provides a tight seal (awning window).
- Metal reinforcement helps to secure the operating hinge system.
- Multiple lite configurations are available in a single mainframe.

Awning windows combined with fixed picture windows let in a fresh breeze while keeping the weather out.





BAY AND BOW WINDOWS

Bay and bow windows help create dramatic new appearances, adding style to the exterior of your home as they expand the interior space, light and view.

- 1-1/4" furniture-grade veneer is standard in the construction of head, seatboard and jambs.
- Head and seatboard are available in oak or birch veneer finishes and are ready for painting or staining.*
- 3" pre-insulated seatboard option means a more comfortable home and helps increase energy savings.
- Slimline reinforced mullion design provides superior strength and support for the selected components.
- Exterior roof system is available with optional copper or painted aluminum roof clad kits.

The expanded view offered by this bay window makes it easy to enjoy the beauty of outdoors all year long.



PATIO DOORS



Classic-Style Patio Door



French-Style Patio Door

SLIDING PATIO DOORS

Get the most out of the spring and summer months with our masterfully crafted sliding patio doors – the perfect blend of beauty and energy efficiency.

- Three distinctive styles: Classic, Contemporary and French.
- Mainframe and sash feature a double-wall design and multi-chambered construction for added strength.
- Dual internal/external weatherstripping on the sash ensures optimal energy efficiency.
- Steel reinforcements at the interlocks and lock rails increase strength and rigidity.
- Precision-engineered tandem roller system ensures easy and quiet door operation.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in 2-, 3- and 4-panel configurations.
- Choose from a variety of solid colors, woodgrain options, hardware finishes and grid patterns to complement Bellevue Windows.

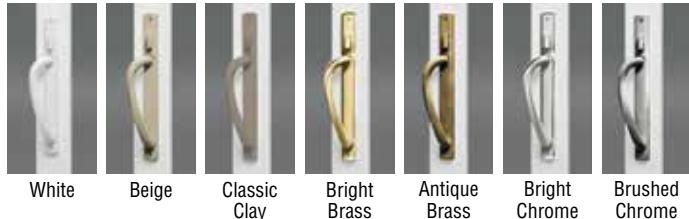
Add the perfect finishing touch to your patio door with one of our attractive handle selections. Classic and Contemporary door handles feature a popular thumb latch design. The French-style door handle is contoured and includes a top lock. Both are offered in seven interior finishes; exterior color choices are White, Beige, Classic Clay and Black.

Classic- and Contemporary-Style Patio Door Handles



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French-Style Patio Door Handles



DECORATIVE OPTIONS AND WARRANTY

White^xBeige^yClassic Clay^yWhite
Woodgrain^z

Rich Maple

Light Oak

Dark Oak

Foxwood

Cherry

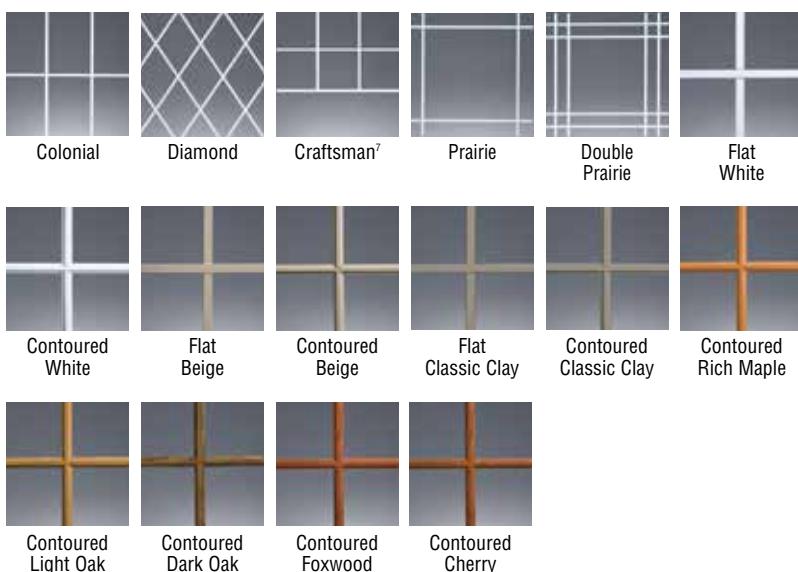
Colors and Finishes

Interior finishes include White, Beige and Classic Clay, as well as laminate woodgrains in White, Rich Maple, Light Oak, Dark Oak, Foxwood and Cherry. Exterior choices include White, Beige and Classic Clay, as well as special finishes in Black, Architectural Bronze, American Terra, Hudson Khaki, Desert Clay, Sand Dune, English Red, Forest Green, Silver and Castle Gray.



Interior Grids

Flat grids are available in complementary White, Beige or Classic Clay, with colonial, diamond, craftsman, prairie and double prairie patterns. Contoured grids are available in 3/4" and 1" profiles in complementary colors and matching woodgrains.⁶ All grids are enclosed within the insulated glass unit for easy cleaning.



^xExtruded solid color.

^yWhite woodgrain is available with a beige or classic clay base only.

^z1" contoured grids are not available in matching woodgrains.

⁷Not available in all window offerings.

⁸Shadow bars are not included or available with triple-pane glass packages.

Note: Classic Clay base is not available with exterior color finishes. White, Beige and Classic Clay windows and patio doors will have matching interior hardware. Windows and patio doors ordered with a Light Oak, Dark Oak or Rich Maple interior will receive Pontiac Gold hardware. Windows and patio doors ordered with a Cherry or Foxwood interior will receive Brown hardware.

V-Grooved Cut Glass

Bellevue Windows are also available in a variety of cut and polished glass patterns.



Simulated Divided Lites

Simulated Divided Lites expertly combine the distinctive historical window design with the superior quality, energy efficiency and easy-care convenience of today's advanced technology.



Lifetime Limited Warranty

Bellevue Windows are made by Associated Materials, a recognized leader in product innovation, manufacturing excellence and uncompromising quality control. That's a reputation you can count on, from the day your windows are installed until the day you sell your home. And to make your buying decision easier, Associated Materials backs all Bellevue Windows with its Lifetime Limited Warranty[†]... one of the strongest in the industry.



(866) 60-NATION | (866) 606-2846 | WindowNation.com

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